

Technical Data Sheet

SCHULAREC PS HI 1/01 - C

High Impact Polystyrene

Product Description

Recycled High Impact Polystyrene produced from Post Consumer sources. PS HI 1/01 is suitable for injection moulding applications.

General

- Recycled Content • Yes
- Processing Method • Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.04 g/cm ³	1.04 g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR)	5.5 g/10 min	5.5 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Flexural Modulus	261000 to 319000 psi	1800 to 2200 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.1 ft·lb/in ²	6.5 kJ/m ²	ISO 179/1eA
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

*Drying normally not necessary.

Notes

These are typical property values not to be construed as specification limits.